



中国合格评定国家认可委员会 检验机构认可证书

(注册号: CNAS IB0483)

兹证明:

华南检测有限公司

(法人: 华南检测有限公司)

香港特别行政区新界火炭坳背湾街 34-36 号丰盛工业中心 B

座 11 楼 07-08 室, 999077

符合 ISO/IEC 17020:2012《各类检验机构运行的基本准则》(CNAS-CI01《检验机构能力认可准则》) A 类的要求, 具备承担本证书附件所列检验服务的能力, 予以认可。

获认可的能力范围见标有相同认可注册号的证书附件, 证书附件是本证书组成部分。

生效日期: 2021-05-26

截止日期: 2027-05-25

中国合格评定国家认可委员会授权人

中国合格评定国家认可委员会 (CNAS) 经国家认证认可监督管理委员会 (CNCA) 授权, 负责实施合格评定国家认可制度。CNAS 是国际实验室认可合作组织 (ILAC) 和亚太认可合作组织 (APAC) 的互认协议成员。本证书的有效性可登录 www.cnas.org.cn 获认可的机构名录查询。



China National Accreditation Service for Conformity Assessment INSPECTION BODY ACCREDITATION CERTIFICATE

(Registration No. CNAS IB0483)

South China Inspection and Testing Limited

(Legal Entity: South China Inspection and Testing Limited)

Unit 7-8, 11/F., Block B, Veristrong Industrial Centre, No.34-36, Au Pui Wan
Street, Fo Tan, Hongkong

is accredited in accordance with ISO/IEC 17020:2012 General Criteria for the Operation of Various Types of Bodies Performing Inspection(CNAS-Cl01 Accreditation Criteria for the competence of Inspection Bodies) as Type A inspection body for the competence to undertake inspection services as described in the schedule attached to this certificate.

The scope of accreditation is detailed in the attached schedule bearing the same registration number as above. The schedule forms an integral part of this certificate.

Effective Date: 2021-05-26

Expiry Date: 2027-05-25

Signed on behalf of China National Accreditation Service for Conformity Assessment

China National Accreditation Service for Conformity Assessment (CNAS) is authorized by Certification and Accreditation Administration of the People's Republic of China (CNCA) to operate the national accreditation schemes for conformity assessment. CNAS is a signatory of the International Laboratory Accreditation Cooperation Mutual Recognition Arrangement (ILAC MRA) and the Asia Pacific Accreditation Cooperation Mutual Recognition Arrangement (APAC MRA).

The validity of the certificate can be checked on CNAS website at <http://www.cnas.org.cn/english/findanaccreditedbody/index.shtml>.

名称：华南检测有限公司

地址：香港特别行政区新界火炭坳背湾街 34-36 号丰盛工业中心 B 座 11 楼 07-08 室

注册号：CNAS IB0483

类型：A 类

认可依据：ISO/IEC 17020:2012 以及 CNAS 特定认可要求

生效日期：2025 年 06 月 09 日 截止日期：2027 年 05 月 25 日

中国合格评定国家认可委员会
认可证书附件

附件 2 认可的检验能力范围

序号	检验对象	检验项目		检验标准 (方法/程序)	说明	生效日期
		序号	名称			
1	金属材料制品及结构件	1	焊缝质量检验评定	金属材料焊接规程的规范和评定. 焊接试验规程. 钢的电弧焊和气焊及镍和镍合金的电弧焊 BS EN ISO 15614-1: 2004+A2:2012	仅限特定委托方合同约定, 射线检测利用外部数据	2025-06-09
		2	焊缝质量检验评定	金属材料焊接规程的规范和评定-焊接试验规程-第一部分:钢的电弧焊和气焊及镍和镍合金的电弧焊 BS EN ISO 15614-1:2017+A1:2019	射线检测利用外部数据	2025-06-09



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在线扫码获取验证

序号	检验对象	检验项目		检验标准 (方法/程序)	说明	生效日期
		序号	名称			
	中国合格评定国家认可委员会 认可证书附件	3	焊缝质量检验评定	金属材料焊接程序的规范和评定. 基于预生产焊接试验的评定 BS EN ISO 15613: 2004	射线检测利用外部数据	2025-06-09
		4	焊缝质量检验评定	焊工资格考试-熔焊-第1部分:钢 BS EN 287-1:2004	仅限特定委托方合同约定, 射线检测利用外部数据	2025-06-09
		5	焊缝质量检验评定	焊工资格考试 第一部分: 熔焊-钢 BS EN 287-1: 2011	仅限特定委托方合同约定, 射线检测利用外部数据	2025-06-09
		6	焊缝质量检验评定	焊工资格考试 第一部分: 熔焊-钢 BS EN ISO 9606-1: 2017	射线检测利用外部数据	2025-06-09
		7	焊缝质量检验评定	焊接-金属材料的电弧剪力钉焊 BS EN ISO 14555: 2017	射线检测利用外部数据	2025-06-09
		8	焊缝质量检验评定	焊接人员-金属材料的机械化和自动化焊接的操作员以及参数设置员的资格考试 BS EN ISO 14732: 2013	射线检测利用外部数据	2025-06-09
		9	焊缝质量检验评定	焊接-钢筋焊接-第一部分:承重焊接接头 BS EN ISO 17660-1:2006	射线检测利用外部数据	2025-06-09



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Name: South China Inspection and Testing Limited

Address: Unit 7-8, 11/F., Block B, Veristrong Industrial Centre, No. 34-36, Au Pui Wan Street, Fo Tan, Hongkong, China

Registration No. CNAS IB0483

Type: A

Accreditation Criteria: ISO/IEC 17020:2012 and relevant requirements of CNAS

Effective Date: 2025-06-09 Expiry Date: 2027-05-25

SCHEDULE 2 ACCREDITED INSPECTION SCOPE

№	Inspection Objects	Type and Range of Inspection		Standard/Method or Procedures	Note	Effective Date
		№	Name			
1	Metal Material Products and Structure	1	Welding Quality Inspection Assessment	Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 1: Arc and gas welding of steels and arc welding of nickel & nickel alloys BS EN ISO 15614-1: 2004+A2:2012	Accredited only for customer demand, RT using external data	2025-06-09



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The scope of the accreditation in Chinese remains the definitive version.

№	Inspection Objects	Type and Range of Inspection		Standard/Method or Procedures	Note	Effective Date
		№	Name			
		2	Welding Quality Inspection Assessment	Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys BS EN ISO 15614-1:2017+A1:2019	RT using external data	2025-06-09
		3	Welding Quality Inspection Assessment	Specification and qualification of welding procedures for metallic materials - Qualification based on pre-production welding test BS EN ISO 15613: 2004	RT using external data	2025-06-09
		4	Welding Quality Inspection Assessment	Qualification test of welders - Fusion welding - Part 1: Steels BS EN 287-1:2004	Accredited only for customer demand, RT using external data	2025-06-09
		5	Welding Quality Inspection Assessment	Qualification test of welders - Fusion welding - Part 1: Steels BS EN 287-1: 2011	Accredited only for customer demand, RT using external data	2025-06-09
		6	Welding Quality Inspection Assessment	Qualification test of welders - Fusion welding - Part 1: Steels BS EN ISO 9606-1: 2017	RT using external data	2025-06-09



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№	Inspection Objects	Type and Range of Inspection		Standard/Method or Procedures	Note	Effective Date
		№	Name			
		7	Welding Quality Inspection Assessment	Welding - Arc stud welding of metallic materials BS EN ISO 14555: 2017	RT using external data	2025-06-09
		8	Welding Quality Inspection Assessment	Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials BS EN ISO 14732: 2013	RT using external data	2025-06-09
		9	Welding Quality Inspection Assessment	Welding - Welding of reinforcing steel - Part 1: Load-bearing welding joints BS EN ISO 17660-1:2006	RT using external data	2025-06-09



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